	Bill No. <u>SB 1896</u>
	Amendment No. <u>1</u>
	CHAMBER ACTION House
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11	The Committee on Natural Resources recommended the following
12	amendment:
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14	Senate Amendment (with title amendment)
15	Delete everything after the enacting clause
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17	and insert:
18 19	Section 1. Section 403.08725, Florida Statutes, is created to read:
20	403.08725 Citrus juice processing facilities
21	(1) COMPLIANCE REQUIREMENTS; DEFINITIONSEffective
22	July 1, 2002, all citrus juice processing facilities shall
23	comply with the provisions of this section in lieu of
24	obtaining air pollution, construction, and operation permits
25	notwithstanding the permit requirements of ss. 403.087(1) and
26	403.0872. For purposes of this section, "existing juice
27	processing facility" means any facility that currently has air
28	pollution construction or operation permits issued by the
29	department with a fruit processing capacity of two million
30	boxes per year or more. For purposes of this section,
31	"facility" means all emissions units at a plant that processes
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citrus fruit to produce single-strength or frozen concentrated 1 juice and other products and byproducts identified by Major 2 3 Group Standard Industrial Classification Codes 2033, 2037, and 4 2048 which are located within a contiguous area and are owned or operated under common control, along with all emissions 5 units located in the contiguous area and under the same common 6 7 control which directly support the operation of the citrus juice processing function. For purposes of this section, 8 facilities that do not operate a citrus peel dryer are not 9 10 subject to the requirements of paragraph (2)(c). For purposes of this section, "department" means the Department of 11 12 Environmental Protection. For purposes of the permitted emission limits of this section, "new sources" means emissions 13 units constructed or added to a facility on or after July 1, 14 15 2000, and "existing sources" means emissions units constructed or modified before July 1, 2000. 16 17 (2) PERMITTED EMISSIONS LIMITS.--All facilities authorized to construct and operate under this section shall 18 19 operate within the most stringent of the emissions limits set forth in paragraphs (a)-(g) for each new and existing source: 20 21 (a) Any applicable standard promulgated by the United States Environmental Protection Agency. 22 (b) Each facility shall comply with the emissions 23 24 limitations of its Title V permit and any properly issued and 25 currently valid preconstruction permits until October 31, 2002, at which time the requirements of this section shall 26 27 supersede the requirements of the permit. Nothing in this 28 paragraph precludes the department's authority to evaluate past compliance with all department rules. 29 30 (c) After October 31, 2002, for volatile organic compounds, the level of emissions achievable by a 50-percent 31 2

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recovery of oil from citrus fruits processed must be 1 2 determined by the methodology described in sub-subparagraph (4)(a)1. One year after EPA approval pursuant to paragraph (9) 3 4 of this section, for volatile organic compounds, the level of 5 emissions achievable by a 65 percent recovery of oil from 6 citrus fruits processed must be determined by the methodology 7 described in subparagraph (4)(a)1. (d) After October 31, 2002, except as otherwise 8 provided herein, no facility shall fire fuel oil containing 9 10 greater than 0.5 percent sulfur by weight. Those facilities 11 without access to natural gas shall be limited to fuel oil 12 containing no greater than 1 percent sulfur by weight. In 13 addition facilities may use fuel oil with no greater than 1.5 percent sulfur by weight for up to 400 hours per calendar 14 15 year. The use of natural gas is not limited by this paragraph. The use of d-limonene as a fuel is not limited by 16 17 this paragraph. 18 (e) After October 31, 2002, for particulate matter of 10 microns or less, the emissions levels, expressed in pounds 19 per million British thermal units of heat input, unless 20 otherwise specified, are established for the following types 21 22 of new and existing sources: 1. Citrus peel dryer, regardless of production 23 24 capacity: 15 pounds per hour. 25 2. Pellet cooler or cooling reel, regardless of 26 production capacity: 5 pounds per hour. 27 3. Process steam boiler: 28 a. Sources fired with natural gas, propane, biogas, or 29 d-limonene: not limited. 30 b. New sources fired with fuel oil: 0.10 pounds per 31 million British thermal units. 3 10:22 AM 04/04/00 s1896.nr.01

1 2 No process steam boiler shall fire any fuel other than natural 3 gas, propane, biogas, or fuel oil. No process steam boiler 4 shall fire used oil. 4. Combustion turbine: 5 6 a. Existing sources regardless of fuel: not limited. 7 b. New sources fired with natural gas, propane, or biogas: not limited. 8 9 c. New sources fired with fuel oil: 0.10 pounds per 10 million British thermal units. 11 12 No combustion turbine shall fire any fuel other than natural gas, propane, biogas, or fuel oil. No combustion turbine 13 14 shall fire used oil. 15 5. Duct burner: 16 a. New and existing sources fired with natural gas, 17 propane, or biogas: not limited. 18 b. New and existing sources fired with fuel oil: 0.10 19 pounds per million British thermal units. 20 21 No duct burner shall fire any fuel other than natural gas, propane, biogas, or fuel oil. No duct burner shall fire used 22 23 oil. 24 6. Glass plant furnace: Existing sources with a maximum 25 non-cullet material process input rate of 18 tons per hour, 26 hourly emissions limited as determined by the following 27 equation: emission limit (pounds per hour) = 3.59 X process 28 rate (tons per hour raised to the .62 power). 29 30 No glass plant furnace shall fire any fuel other than natural gas, propane, biogas, d-limonene, or fuel oil. No glass plant 31 4 10:22 AM 04/04/00 s1896.nr.01

furnace shall fire used oil. 1 7. Biogas flare for anaerobic reactor: not limited. 2 3 8. Emergency generator: not limited. 4 9. Volatile organic compounds emission control incinerator: not limited. 5 6 (f) After October 31, 2002, for nitrogen oxides, the 7 emissions levels, expressed in pounds of nitrogen dioxide per million British thermal units of heat produced, unless 8 otherwise specified, are established for the following types 9 10 of new and existing sources: 11 1. Citrus peel dryer: 12 a. Sources that fire natural gas, propane, biogas, or d-limonene: not limited. 13 14 Sources that fire fuel oil: 0.34 pounds per million b. 15 British thermal units. 16 2. Process steam boiler: 17 a. New sources with a heat input capacity of 67 million British thermal units per hour or less and existing 18 19 sources regardless of heat input capacity: not limited. b. New sources with a heat input capacity of more than 20 67 million British thermal units per hour: 0.10 pounds per 21 million British thermal units. 22 3. Combustion turbine: 23 24 a. Existing sources regardless of fuel: (I) Existing combustion turbine of approximately 425 25 26 million British thermal units per hour heat input capacity: 27 42 parts per million volume dry at 15 percent oxygen. 28 (II) Existing combustion turbines of approximately 50 29 million British thermal units per hour heat input capacity 30 each, constructed prior to July 1999: 168 parts per million volume dry at 15 percent oxygen. 31

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1	(III) Existing combustion turbine of approximately 50
2	million British thermal units per hour heat input capacity,
3	constructed after July 1999: 50 parts per million volume dry
4	at 15 percent oxygen.
5	b. New sources with less than 50 megawatts of
6	mechanically generated electrical capacity, regardless of
7	fuel: 25 parts per million volume dry at 15 percent oxygen.
8	c. New sources with greater than or equal to 50
9	megawatts of mechanically generated electrical capacity,
10	regardless of fuel: 3.5 parts per million volume dry at 15
11	percent oxygen.
12	4. Duct burner:
13	a. Sources fired with natural gas, propane, or biogas:
14	not limited.
15	b. Sources fired with fuel oil: 0.20 pounds per
16	million British thermal units.
17	5. Glass plant furnace:
18	a. Existing sources regardless of production capacity:
19	not limited.
20	b. New sources firing gaseous fuels or fuel oil,
21	regardless of production capacity: 5.5 pounds per ton of
22	glass produced.
23	6. Biogas flare for anaerobic reactor: not limited.
24	7. Emergency generator: not limited.
25	8. Volatile organic compound emission control
26	incinerator: not limited.
27	(g) After October 31, 2002, for visible emissions, the
28	levels of visible emissions at all times during operation,
29	expressed as a percent of opacity, are established for the
30	following types of emission sources:
31	1. Citrus peel dryer: 20 percent.
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1	2. Pellet cooler or cooling reel: 5 percent.
2	3. Process steam boiler: 20 percent.
3	4. Combustion turbine: 10 percent.
4	5. Duct burner: limited to the visible emissions
5	limit of the associated combustion turbine.
6	6. Glass plant furnace: 20 percent.
7	7. Biogas flare for anaerobic reactor: 20 percent.
8	8. Emergency generator: 20 percent.
9	9. Lime storage silo: 10 percent.
10	10. Volatile organic compounds emission control
11	incinerator: 5 percent.
12	(3) EMISSIONS DETERMINATION AND REPORTING
13	(a) All information submitted to the department by
14	facilities authorized to operate under this section shall be
15	certified as true, accurate, and complete by a responsible
16	official of the facility. For purposes of this section,
17	"responsible official" means that person who would be allowed
18	to certify information and take action under the department's
19	Title V permitting rules.
20	(b) All emissions for which the facility is limited by
21	any standard promulgated by the United States Environmental
22	Protection Agency must be determined and reported by a
23	responsible official of the facility in accordance with the
24	promulgated requirement. Reports required by this section
25	shall be certified and submitted to the department.
26	(c) All emissions units subject to any enhanced
27	monitoring requirement under any regulation promulgated by the
28	United States Environmental Protection Agency must comply with
29	such requirement.
30	(d) All emissions for which the facility is limited by
31	paragraphs (2)(b)-(f) shall be determined on a calendar-year
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basis and reported to the department by a responsible official 1 of the facility no later than April 1 of the following year. 2 3 Emissions shall be determined for each emissions unit by means 4 of recordkeeping, test methods, units, averaging periods, or other statistical conventions which yield reliable data; are 5 6 consistent with the emissions limit being measured; are 7 representative of the unit's actual performance; and are sufficient to show the actual emissions of the unit. 8 (e) Each facility authorized to operate under this 9 10 section shall submit annual operating reports in accordance 11 with department rules. 12 (f) Each facility shall have a responsible official 13 provide and certify the annual and semiannual statements of 14 compliance required under the department's Title V permitting 15 rules. (g) Each facility shall have a responsible official 16 17 provide the department with sufficient information to 18 determine compliance with all provisions of this section and 19 all applicable department rules, upon request of the 20 department. (h) Records sufficient to demonstrate compliance with 21 all provisions of this section and all applicable department 22 rules shall be made available and maintained at the facility 23 24 for a period of 5 years, for inspection by the department during normal business hours. 25 26 (i) Emission sources subject to limitations for 27 particulate matter, nitrogen oxides, and visible emissions 28 pursuant to paragraphs (2)(e)-(g) shall test emissions 29 annually, except as provided in subparagraphs 1.-3., in 30 accordance with department rules using United States Environmental Protection Agency test methods, or other test 31

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methods specified by department rule. 1 2 1. Tests for particulate matter of 10 microns or less 3 may be conducted using United States Environmental Protection 4 Agency Method 5, provided that all measured particulate matter is assumed to be particulate matter of 10 microns or less. 5 Tests for compliance with the particulate matter emission б 7 limit of subparagraph (2)(e)2. for the pellet cooler or cooling reel are waived as long as the facility complies with 8 the visible emissions limitation of subparagraph (2)(g)2. If 9 10 any visible emissions test for the pellet cooler or cooling 11 reel does not demonstrate compliance with the visible 12 emissions limitation of subparagraph (2)(g)2., the emissions unit shall be tested for compliance with the particulate 13 matter emission limit of subparagraph (2)(e)2. within 30 days 14 15 after the visible emissions test. 2. Tests for visible emissions shall be conducted 16 17 using United States Environmental Protection Agency Method 9. Annual tests for visible emissions are not required for biogas 18 flares, emergency generators, and volatile organic compounds 19 emission control incinerators. 20 3. Tests for nitrogen oxides shall be conducted using 21 Environmental Protection Agency Method 7E. 22 4. Tests for particulate matter of 10 microns or less 23 24 for process steam boilers, combustion turbines and duct burners, and tests for nitrogen oxides for citrus peel dryers, 25 process steam boilers and duct burners, are not required while 26 27 firing fuel oil in any calendar year in which these sources did not fire fuel oil for more than 400 hours. 28 (j) Measurement of the sulfur content of fuel oil 29 30 shall be by latest American Society for Testing and Materials methods suitable for determining sulfur content. Sulfur 31 9

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dioxide emissions shall be determined by material balance 1 using the sulfur content and amount of the fuel or fuels fired 2 3 in each emission source, assuming that for each pound of 4 sulfur in the fuel fired, two pounds of sulfur dioxide are 5 emitted. 6 (k) A situation arising from sudden and unforseeable 7 events beyond the control of the source which causes an exceedence of a technology-based emissions limitation because 8 of unavoidable increases in emissions attributable to the 9 10 situation and which requires immediate corrective action to restore normal operation, shall be an affirmative defense to 11 12 an enforcement action in accordance with the provisions and requirements of 40 CFR 70.6(g)(2) and (3), hereby adopted and 13 incorporated by reference. It shall not be a defense for a 14 15 permittee in an enforcement action that maintaining compliance 16 with any permit condition would necessitate halting of or 17 reduction of the source activity. (4) EMISSIONS TRADING.--If the facility is limited by 18 the emission limit listed in paragraph (2)(c) for any such 19 limit which the facility exceeded during the calendar year, 20 21 the facility must obtain, no later than March 1 of the reporting year, sufficient allowances, generated in the same 22 calendar year in which the limit was exceeded, to meet all 23 24 limits exceeded. Any facility which fails to meet the limit and fails to secure sufficient allowances that equal or exceed 25 the emissions resulting from such failure to meet the limit 26 27 shall be subject to enforcement in the same manner and to the 28 same extent as if the facility had violated a permit condition. For purposes of this section, an "allowance" means 29 30 a credit equal to emissions of 1 ton per year of a pollutant listed in paragraph (2)(c), subject to the particular 31

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limitations of paragraphs (4)(a) and (b). 1 2 (a) Emissions allowances may be obtained from any 3 other facility authorized to operate under this section, 4 provided such allowances are real, excess, and are not resulting from the shutdown of an emissions unit. Emissions 5 6 allowances must be obtained for each pollutant the emissions 7 limit of which was exceeded in the calendar year. Allowances can be applied on a pollutant-specific basis only. No 8 cross-pollutant trading shall be allowed. 9 10 1. Real allowances are those created by the difference between the emissions limit imposed by this section and the 11 12 lower emissions actually measured during the calendar year. Measurement of emissions for allowance purposes shall be 13 determined in the manner described in this subparagraph. For 14 15 purposes of measuring whether an allowance was created, a single stack test or use of emissions estimates cannot be 16 17 used. Measurement of recovery of oil from citrus fruits 18 processed shall be by material balance using the measured oil 19 in the incoming fruit, divided into the sum of the oil remaining in juice, the cold press oil recovered, d-limonene 20 21 recovered, and oil remaining in the dried pellets, expressed as a percentage. Alternatively, the material balance may use 22 the measured oil in the incoming fruit divided into the oil 23 24 measured remaining in the pressed peel prior to introduction into the feed mill dryers, in which case the decimal result 25 shall be subtracted from the numeral one, and added to the 26 27 decimal result of the measured oil in the incoming fruit 28 divided into the oil measures remaining in the dried pellets, with the resulting sum expressed as a percentage. Measurement 29 30 of recovery of oil shall be made each operational day and averaged over the days of facility operation during each 31

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1	calendar year. Facilities may accept wet peel from offsite
2	sources for drying, provided that the facility receives
3	sufficient recorded information from the offsite source to
4	measure available oil and oil recovery at the offsite source,
5	and accounts for those values in determining compliance with
6	the limitation of paragraph (2)(c) and the number of
7	allowances that are required to be obtained, if any. Wet peel
8	not processed through the peel dryer shall be excluded from
9	the oil recovery calculations. Methodologies for determining
10	oil contents shall be developed by the Institute of Food and
11	Agricultural Sciences and approved by the department through
12	rulemaking. Other methods of measuring oil recovery or
13	determining oil content may be approved by the department,
14	through rulemaking, for trading purposes, provided the methods
15	yield results equivalent to the approved methodologies.
16	2. Excess allowances are those not used for any other
17	regulatory purpose.
18	3. Prior to the sale of any earned emission credits
19	pursuant to this subsection, the facility shall submit
20	appropriate information to the department regarding the number
21	of emission credits earned by the facility and potentially
22	available for sale. Within 30 days of the sale of any
23	available emission credits, the facility shall notify the
24	department of such transaction so that a record may be
25	maintained against the number of credits available for sale.
26	(b) No facility located in an area designated
27	nonattainment for ozone shall be allowed to acquire allowances
28	of volatile organic compounds. Nothing shall preclude such a
29	facility from trading volatile organic compounds allowances
30	that it might generate to facilities not located in a
31	nonattainment area for ozone.

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1	(5) EMISSIONS FEESAll facilities authorized to
2	operate under this section shall pay annual emissions fees in
3	the same amount to which the facility would be subject under
4	the department's Title V program. For purposes of determining
5	fees until October 31, 2002, emission fees shall be based on
6	the requirements of s. 403.0872. Commencing October 31, 2002,
7	the allowable annual emissions for fee purposes shall be
8	computed as the emissions limits established by this section
9	multiplied by the actual operation rates, heat input, and
10	hours of operation of each new and existing source for the
11	previous calendar year. Actual operation rates, heat input,
12	and hours of operation of each new and existing source shall
13	be documented by making and maintaining records of operation
14	of each source. Fees shall not be based on stack test results.
15	In the event that adequate records of actual operation rates
16	and heat input are not maintained, actual operation shall be
17	assumed to occur during hours of actual operation, if
18	adequately documented. In the event that adequate records of
19	hours of operation are not maintained, the source shall be
20	assumed to have operated from January 1 through May 31 and
21	October 1 through December 31 of the previous calendar year.
22	All such annual emissions fees shall be due and payable April
23	1 for the preceding calendar year. Failure to pay fees shall
24	result in penalties and interest in the same manner and to the
25	same extent as failure to pay fees under the department's
26	Title V program. For purposes of determining actual emissions
27	for fee purposes, any allowances traded away shall be deducted
28	and any allowances acquired shall be included. All fees shall
29	be deposited into the Air Pollution Control Trust Fund.
30	(6) MODIFICATIONS AND NEW CONSTRUCTION Any facility
31	authorized to operate under this section which makes any
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1	physical change or any change to the method of operation of
2	the facility shall comply with the requirements of this
3	section at all times, except that any facility located in an
4	area designated as a nonattainment area for any pollutant
5	shall also comply with limits established by department rules
6	for all changes which increase emissions of such pollutant,
7	and except that any facility that becomes subject to the
8	federal acid rain program is no longer authorized to construct
9	or operate under this section and must obtain proper
10	department permits.
11	(7) RULESThe department shall adopt rules pursuant
12	to ss. 120.54 and 120.536(1) to implement the provisions of
13	this section. Such rules shall, to the maximum extent
14	practicable, assure compliance with substantive federal Clean
15	Air Act requirements.
16	(8) LEGISLATIVE REVIEWBy March 2004, the
17	department, after consultation with the citrus industry, shall
18	report to the Legislature concerning the implementation of
19	this section, and shall make recommendations for any changes
20	necessary to improve implementation.
21	(9) ENVIRONMENTAL PROTECTION AGENCY APPROVAL No
22	later than October 1, 2000, the department shall submit
23	section 403.08725, Florida Statutes, as created by this act,
24	to the United States Environmental Protection Agency as a
25	revision of Florida's state implementation plan and as a
26	revision of Florida's approved state Title V program. If the
27	United States Environmental Protection Agency fails to approve
28	section 403.08725, Florida Statutes, as created by this act,
29	as a revision of Florida's state implementation plan within 2
30	years after submittal, section 403.08725, Florida Statutes, as
31	created by this act, shall not apply with respect to
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construction requirements for facilities subject to regulation 1 2 under the act, and the facilities subject to regulation 3 thereunder must comply with all construction permitting 4 requirements, including those for prevention of significant deterioration, and must make application for construction 5 permits for any construction or modification at the facility б 7 which was not undertaken in compliance with all permitting requirements of the Florida state implementation plan, within 8 3 months thereafter. If the United States Environmental 9 10 Protection Agency fails to approve section 403.08725, Florida Statutes, as created by this act, as a revision of Florida's 11 12 approved state Title V program within 2 years after submittal, 13 section 403.08725, Florida Statutes, as created by this act, shall not apply with respect to operation requirements, and 14 15 all facilities subject to regulation under the act must immediately comply with all Title V program requirements and 16 17 must make application for Title V operation permits within 3 18 months thereafter. 19 Section 2. Subsection (16) is added to section 120.80, Florida Statutes, to read: 20 21 120.80 Exceptions and special requirements; 22 agencies.--(16) DEPARTMENT OF ENVIRONMENTAL 23 24 PROTECTION. -- Notwithstanding the provisions of s. 120.54(1)(d), the Department of Environmental Protection, in 25 26 undertaking rulemaking to establish best available control 27 technology, lowest achievable emissions rate, or case-by-case maximum available control technology for purposes of s. 28 29 403.08725, shall not adopt the lowest regulatory cost 30 alternative if such would prevent the agency from implementing 31 federal requirements.

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1	Section 3. The Department of Environmental Protection
2	is directed to explore alternatives to traditional methods of
3	regulatory permitting provided that such alternatives methods
4	will not allow a material increase in pollution emissions or
5	discharges. Working with industry, business associations,
6	other government agencies and interested parties, the
7	department is directed to consider specific limited pilot
8	projects to test new compliance measures. These measures
9	should include, but not be limited to, reducing transaction
10	costs for business and government and providing economic
11	incentives for emissions reductions. The department will
12	report to the Legislature prior to implementation of a pilot
13	initiated pursuant to this section.
14	Section 4. This act shall take effect July 1, 2000.
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16	
17	========= TITLE AMENDMENT===========
18	And the title is amended as follows:
19	Delete everything before the enacting clause
20	
21	and insert:
22	A bill to be entitled
23	An act relating to environmental control;
24	creating s. 403.08725, F.S.; providing
25	requirements for citrus juice processing
26	facilities with respect to obtaining air
27	pollution, construction, and operations
28	permits; providing definitions; providing
29	emissions limits for such facilities; requiring
30	certification of information submitted by
31	citrus juice processing facilities to the
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1	Department of Environmental Protection;
2	providing requirements with respect to
3	determination and reporting of facility
4	emissions; requiring the submission of annual
5	operating reports; requiring maintenance of
6	records; providing requirements,
7	specifications, and restrictions with respect
8	to air emissions trading; providing for annual
9	emissions fees; providing penalty for failure
10	to pay fees; providing for deposit of fees in
11	the Air Pollution Control Trust Fund; providing
12	requirements with respect to construction of
13	new facilities or modification of existing
14	facilities; providing for the adoption of rules
15	by the department; requiring the department to
16	provide a report to the Legislature; providing
17	for submission of the act to the United States
18	Environmental Protection Agency; providing for
19	applicability of the act and compliance
20	requirements for facilities in the event of
21	federal nonapproval; amending s. 120.80, F.S.;
22	prohibiting the Department of Environmental
23	Protection from adopting by rule the lowest
24	regulatory cost alternative in establishing
25	best available technology under certain
26	circumstances; directing the department to
27	explore alternatives to traditional methods of
28	regulatory permitting and to consider specific
29	limited pilot projects to test new compliance
30	measures; providing reporting requirements;
31	providing an effective date.

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